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CIA IMAGERY ANALYSIS DIVISION

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SEARCH FOR SUSPECT NUCLEAR

POWERED CHICOM PASSENGER VESSEL,

TIENTSIN, T'ANG-KU, CHINA COMPLEX

- 1 -

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	25.74	CIA IMAGERY ANALYSIS DIVISION	CIA/PIR-67260
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25)	X1	SUMMARY OF ANALYSIS	
25X1 25X1	construction of a in the January-Feb of a 20,000 GRT nu No ev	photography covering the large nuclear powered passenger ship. An oruary 1966 issue of Energie Nucleair state aclear powered ship was begun at the Tients vidence was revealed from this analysis to in fact under construction during the peri	e of the reported article appearing ed that construction sin Shipyard during substantiate that
23/1	type under construif a shipyard faci 650 feet. In addicapable of building	arch effort was an attempt to locate a large action or fitting-out in the Tientsin area lity was available to build a ship having tion to not locating the suspect nuclear s ag a unit this large was observed during the cilities located along the Hai Ho between T	and to determine a LOA of 600 to ship, no facility ne search. Of the

Of interest is the fact that the Japanese presented to the 1958 International Conference on the Peaceful Uses of Atomic Energy, a design for a nuclear powered passenger ship that is nearly identical to the design described in <a href="Energie Nucleair">Energie</a>
<a href="Nucleair">Nucleair</a>. Selected paragraphs from both articles are presented in Appendix I and II to illustrate the similarities in specifications and terminology.</a>

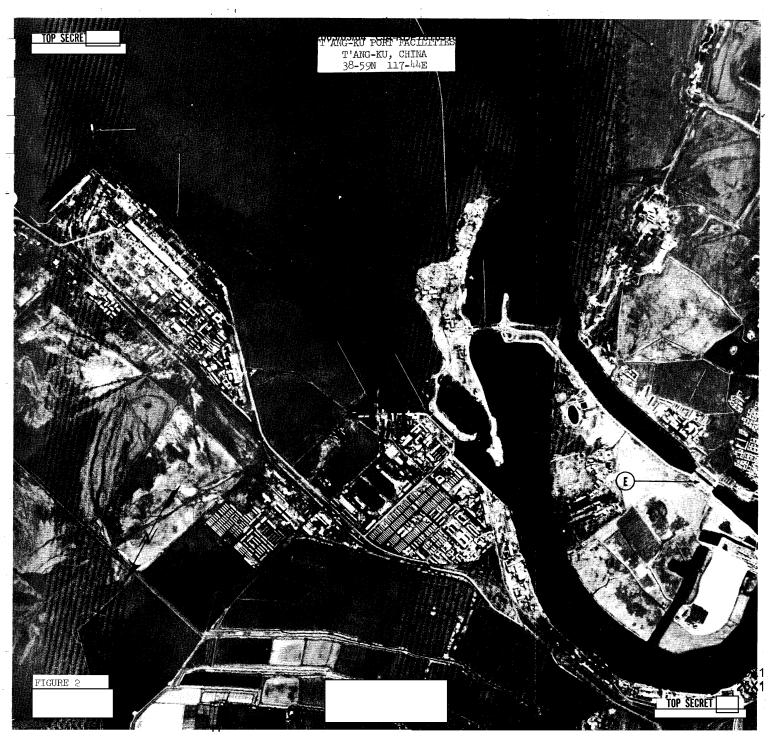
only three repair facilities (Hsin Kiang Shipyard, Figure 3; Ta-Ku Naval Base, Figure 4; and Hai Ho Conservancy Board Dockyard, Figure 5) can be considered significant. Of these, only the Hsin Kiang Shipyard possesses significant repair and construction capabilities. Currently, a possible passenger ship

having an approximate LOA of 400 feet is being built at the Hsin Kiang Shipyard.

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25X1 _			CIA/PIR-67260
		CIA IMAGERY ANALYSIS DIVISION	25X1
		CATION: T'ANG-KU PORT FACILITIES O COORDS: 38-59N 117-44E	¢
		KEY TO ANNOTATIONS ON FIGURE 2	25X1
	Α.	Tiang-ku Port Facility This port facility is the principle seaport for Pei ing region.	ching and the surround-
	В.	Hsin Kiang Shipyard. See detailed annotation, Figure 3.	
	C.	Hai Ho (river) lock east (length of lock approx 590	1).
	D.	Water level control gates.  These gates are used to maintain navigable water d vessels on the river as far inland as Tientsin.	epths for ocean going
25X1	E.	Hai Ho (river) lock west (length of lock approx 420	'). 25X1
25X1	1.	(LOA approx 510').  Appendix III contains selected photography of the which was transferred to the Nationalist gov subsequently captured by the Chinese Communists in apparently a stripped hull, was towed from Shanghai	1949. This unit, to T'ang-ku during
25X1		mid-1965 and now appears to be undergoing a modest furbished. by the Commoored just off the T'ang-ku Port Facility.	effort at being re- munists) is presently

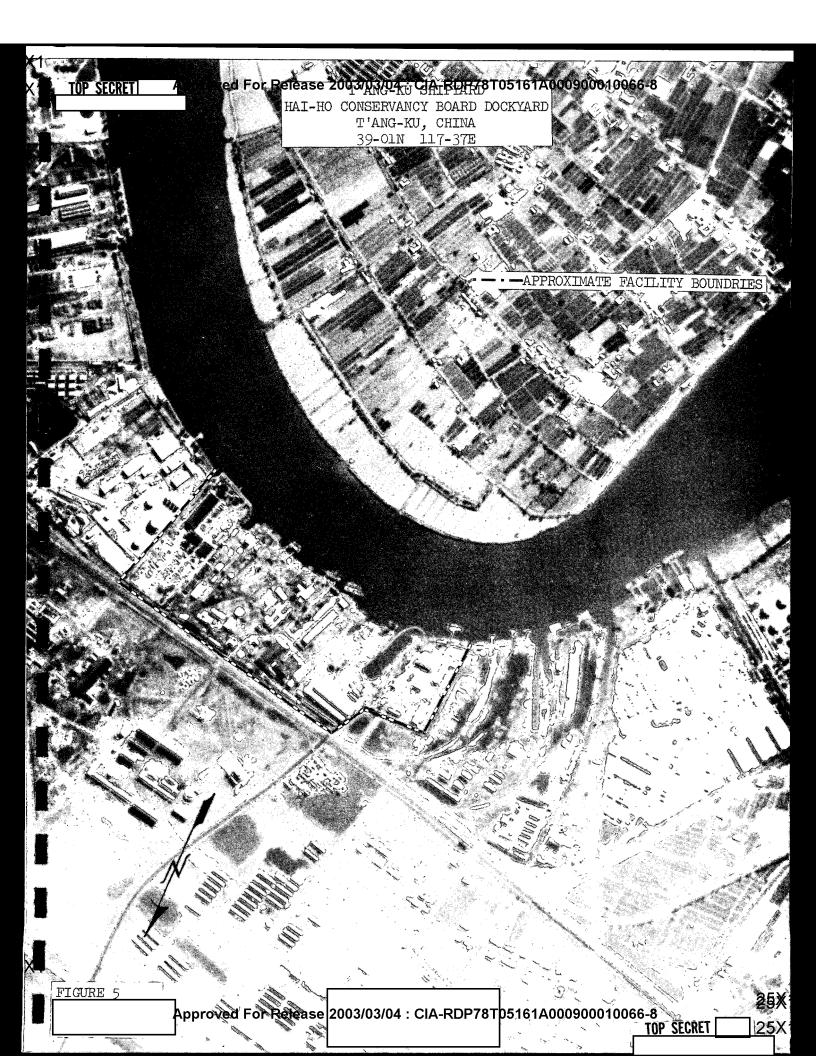
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L (1				CIA IMAGERY ANALYSIS DIVISI		CIA/PIR-67260 <b>25X1</b>
	LOC	ATION :		CHINA		
			KEY TO	VESSEL ANNOTATIONS OF	N FIGURE 3	
	1.	Unidenti:	fied vessel	at fitting-out wharf	(LOA approx 360')	. 25X1
	2.			ied vessels (LOA of ea		25X1
X1	3. Possible passenger ship under construction (LOA approx 400').  The building way that this vessel occupies was observed to be clear of all activity on Activity of an undetermin nature (probably the initial stages of construction on this vessel) coube seen on The shape of the hull could be discerned on					
25X1 25X1		and that determin a long b	the vessel ation was be clock supers	showed that could be identified a sed on the fact that tructure was visible. In undertaken during to	a relatively shor Little external	senger ship. The t foredeck ar
	4.	Two poss	sible small	barges alongside buil	ding way (not meas	sured). 25X1
•			KEY TO			
				FACILITY ANNOTATIONS	ON FIGURE 3	
	Α.	This doc	ck appears to	FACILITY ANNOTATIONS h approx 360'). o have caisson gates, in this area.		s lacking on
·	А.	This doc	ck appears to caving docks	h approx 360'). o have caisson gates,	a feature that is	s lacking on
·		This doc other gr Unoccupi	ck appears to caving docks	h approx 360'). o have caisson gates, in this area.	a feature that is	s lacking on
	в.	This doc other gr Unoccupi	ck appears to raving docks ied building d building w	h approx 360'). o have caisson gates, in this area. way (length approx 5	a feature that is	
ώ <b>Χ</b> 1	в.	This doc other gr Unoccupi Occupied Fitting-	ck appears to raving docks ied building wo out wharf (	h approx 360'). o have caisson gates, in this area. way (length approx 5 ay (length approx 540	a feature that is 60').	25X
6X1	В. С. D.	This doc other gr Unoccupied Fitting- Probable Possible This thr	ck appears to raving docks ied building wo out wharf ( e wharf unde e fabrication ree bay stru	h approx 360'). to have caisson gates, in this area. tway (length approx 540 length approx 520'). tr construction (length	a feature that is 60').  ').  h of completed pos	25X
5X1	В. С. D. Е.	This doc other gr Unoccupied Fitting- Probable Possible This throbasis of	ck appears to raving docks ied building wo out wharf ( e wharf unde e fabrication ree bay struf its size a	h approx 360'). to have caisson gates, in this area.  way (length approx 540 length approx 520').  cr construction (length building. acture is evaluated as	a feature that is 60').  h of completed postulation bushulding ways.	25X rtion as of







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APPENDICES

- 5 -

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## APPENDIX I

FRENCH ARTICLE DISCUSSING "NEW CONSTRUCTION CHICOM NUCLEAR POWERED PASSENGER VESSEL" (CIRCA 1966)

CPYRGH

Extracts from Energie Nucleair, January-February 1966 - pages 40-43.
"... Work on a first vessel of this type, that is a nuclear powered one which began in April 1964 at the Tientsin Shipyard, will shortly be fully completed. The vessel will soon be used in coastal shipping in the China Sea, especially between Tientsin and Shanghai.

This ship will have a gross tonnage of 20,000 tons and will be able to transport 3,400 passengers at a cruising speed of 23.5 knots. It is a ship with sheltered bridge, bulbous bow and a cruiser stern. It has four complete decks. The hull is divided by 10 transversal water-tight bulkheads and includes three holds forward and two holds aft. The engine and reactor compartments are slightly aft....

The ship named Zan Than (Voice of the People), will have a main engine made up of two 22,000 HP turbines having two parallel sections connecting a 2-stage reducer by two shafts. The propellers are five-bladed and turn at a rate of 160 revolutions a minute.

The reactor will be of the pressurized water type of 180 megawatts. The two main steam generators will be capable of 120 tons an hour. They, together with the auxiliary equipment of the reactor installation, will be housed in a pressure-tight enclosure in order to protect the surrounding area of the reactor compartment from mechanical damage which could result from the projection of objects or against contamination by radioactive vapors or gas in case of a break in the high-pressure equipment....

The reactor core will consist of 98 fuel rods and 27 cruciform control rods. It will be surrounded by 4 stainless steel concentric and cylindrical thermal shields. The core tank which will contain the core will by cylindrical, with a hemispheric bottom and with a top cover. The cooling water will penetrate at the bottom of this tank through four nozzles located in the middle. The reactor core will contain about 8,380 kilograms of 1.7% enriched uranium in the form of uranium oxide. This uranium fuel will be placed in capsule-form in a zirconium alloy tube, and each rod will be tested to avoid difficulties resulting from deformations and vibrations of the fuel pellets, and yet possessing the required nuclear and thermal characteristics.

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**CPYRGH** 

This ship will not include fuel replenishment installations because the Tientsin Nuclear Committee has felt that this is not a usual type of project; instead, this will be carried out in special installations equipped with all the necessary means. Nevertheless, the Committee has given great stress to obtaining the maximum of security and facility of refueling in the equiping and construction of the reactor installation....

The control of this reactor will consist in maintaining a constant average temperature; this principle will be the one best adapted to the conditions imposed on the reactor. The preliminary study carried out by the Tientsin Nuclear Committee on the dynamic characteristics of this reactor has shown that a great intrinsic stability could be counted on, and that its responce to load variations would very well sustain a comparison with conventional boilers. The committee also expected that sudden load variations (fluctuations from full load to no load) would occur for short periods while the vessel was getting under way or on its arrival in a port. In such cases, the quality of excess steam in the turbines circuit will be small; it will be discharged in the atmosphere when the steam will reach the pressure limit. According to the Committee, there is therefore no need to make provision for a discharge condenser...."

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#### APPENDIX II

JAPANESE PROPOSAL FOR A NUCLEAR POWERED EMIGRANT PASSENGER VESSEL (CIRCA 1958)

Extracts from session G-6 of the 1958 International Conference on the Peaceful Uses of Atomic Energy.

A Nuclear Powered Emigrant Ship, by Seuchi Takeuchi, Takashi Okamura, and Sootoo Murakami.

"... Of 20,100 tons gross, this nuclear powered emigrant ship would be a passenger cargo vessel, to carry 2300 emigrants with a service speed of 23.5 knots. As shown in the general arrangement, the ship is a shade deck vessel with raked stem, bulbous bow and cruiser stern. There are four complete decks "A", "B", "C" and "D", Compass Bridge, Navigation Bridge Deck, Bridge Deck and Boat Deck. The hull sould be divided by 10 water-tight transverse bulk-heads, with three fore and two aft cargo holds. The engine and reactor rooms are located slightlyaft. The main propulsion machinery is two sets of cross compound, double reduction geared steam turbines each of 22,000 shp. Compatible with this engine output and the ship's form, five-bladed propellers of 160 rpm are used.

The reactor is of the pressurized water type with a thermal output of 180 MW, and the main steam generators are two sets each of 120 tons per hour capacity. These, with other associated reactor plant auxiliaries, are contained in a pressure-tight containment vessel to fully protect the areas adjacent to the reactor compartment from mechanical damage by the release of missiles (fragment of disintegrating rotors, etc), or from contamination of radioactive vapours or gas in case of a rupture in the high pressure equipment.

The reactor core consists of 88 fuel assemblies and 17 cruciform control rods, and is surrounded by three concentric, cylindrical thermal shields of stainless steel. The reactor pressure vessel containing the core, is a right cylindrical vessel with a hemispherical bottom and is enclosed by a top enclosure. The coolant enters the vessel through four inlet nozzles at the bottom, flows upward through the core and then is discharged through four outlet nozzles at the middle of the body. The reactor core contains about 7270 kilograms of uranium with an enrichment of 1.7% in the form of uranium oxide, and is designed to produce 1.55 x  $10^{12}$  kcal of heat energy, which corresponds to 10,000 hr of full load operation, or an average fuel burn-up of 9200 Mwd per ton of uranium oxide. The initial nuclear and mechanical

- 8 -

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CIA/PIR-67260

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core design data is shown in tables 3 and 4. The uranium fuel is inserted in a zircalov tube in the form of pellets, and the fuel assembly is so designed as to avoid problems of fuel rod buckling or vibration, and arranged to satisfy the nuclear and thermal characteristics.

No refueling equipment has been considered in this design, because it is thought that refueling is not routine work and should be conducted at a special location where all the necessary facilities have been fully installed. However, in the arrangement and construction of the reactor plant, attention has been fully given to what is considered to be the most safe and easy refueling procedure.

The control scheme of this reactor will be that of a constant average temperature most appropriate for meeting the requirements of the reactor. A preliminary analysis of the dynamic characteristics of the reactor indicated that an adequate inherent stability can be expected, and that the response to load changes would compare quite well with conventional boilers. A sudden load change such as "full load" "no load" - "full load" can be expected to occur for short periods when arriving and departing. The excessive steam in the turbine cycle on such occasions will be small in quantity; it will be discharges into the atmosphere when the steam pressure rises over the limited value. Therefore, no dump condenser will be required...."

Approved For Release 2003/03/04: CIA-RDP78T05161A000900010066-8 TOP SECRET APPENDIX III 25X1 EX-BRITISH CRUISER AURORA 25X1 25X1 PHOTOGRAPH OF FORE BEING DISMANTLED BY THE COMMUNIST CHINESE (CIA 25X1 25X1 PHOTOGRAPHED MOORED IN 25X1 HUANG-PU RIVER OFF KIANGNAN SHIPYARD (31-12N 121-29E) SHANGHAI, CHINA. IMAGED THE CRUISER MOORED NEAR THE T'ANG-KU-PORT FACILITY QUAY. 25X1 25X1 25X1 MOORED OFF T'ANG-KU PORT 25X1 25X1 25X1 25X1 FIGURE 6 Approved For Release 2003/03/04 : CIA-RDP78T05161A000900010066-8T0P SECRET

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